Design of Pulse Oximeter Monitoring Bracelet for COVID-19 Patient Using Seeeduino

Rahmalisa Suhartina 1, Tomy Abuzairi 2*

1 Biomedical Engineering, Department of Electrical Engineering, Faculty of Engineering, Universitas Indonesia, Depok, Indonesia
2 Electrical Engineering, Department of Electrical Engineering, Faculty of Engineering, Universitas Indonesia, Depok, Indonesia

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ABSTRACT

The increase in positive cases of COVID-19 makes it grave to monitor the level of oxygen saturation in the blood (SPO2) of COVID-19 patients. The purpose is to prevent silent hypoxia, which lowers oxygen levels in the blood without symptoms. In general, a conventional pulse oximeter is a clip that is clamped on a finger to measure SPO2 levels and heart rate per minute (HR). This research aims to design a compact pulse oximeter monitoring bracelet. The main components of the pulse oximeter monitoring bracelet are the Seeeduino XIAO microcontroller, MAX30100 sensor, and OLED display. The method of collecting data on ten people using a conventional pulse oximeter and prototype device to measure SPO2 and HR levels the interval 30 seconds were a taken measurement. The results show that the Pearson correlation value for SPO2 and HR are -0.73 and 0.98, respectively. These results demonstrated that there is a strong relationship between variables and sufficient linearity. In addition, a pulse oximeter monitoring bracelet is easy to use and low-costs, which makes it an attractive option for the successful implementation of such monitoring SPO2 and HR of COVID-19 patients.

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Tomy Abuzairi
Electrical Engineering, Department of Electrical Engineering, Faculty of Engineering, Universitas Indonesia, Indonesia
Email: tomy.abuzairi@ui.ac.id

1. INTRODUCTION

The severe acute respiratory syndrome, coronavirus disease 2019 (COVID-19), has been spread around the world and is therefore regarded as a pandemic. As at April 18, 2021, over 140 million cases and 3.1 million deaths were recorded after the pandemic began [1]. In consent with the implementation of the COVID-19 prevention and control guidelines from the Indonesian Ministry of Health, self-quarantine is applied to people with no symptoms, people under management, and patients under surveillance. In patients who are positive for COVID-19, monitoring activities need to be carried out to avoid worsening symptoms [2].

Generally, human body temperature is used for monitoring COVID-19 patients [3][4]. However, for long-period monitoring, human body temperature is difficult to monitor because it is affected by the temperature of the environment and patient activity. Another monitoring is by monitoring the level of oxygen saturation in the blood (SPO2) and heart rate (HR). SPO2 and HR are used in order to prevent silent hypoxia, which results in lowering oxygen levels in the blood without symptoms, causing tissue damage in the body, and can lead to complications such as respiratory failure or sudden death if left untreated.

A pulse oximeter is a tool used to monitor SPO2 and HR, generally the use of a pulse oximeter device that is clamped on the finger [5]. The noninvasive optical technique of pulse oximeter measurement is the absorption of a spectrum of light of different wavelengths (at 660nm to 940nm) on oxyhemoglobin and deoxyhemoglobin [6][7]. Basically, a pulse oximeter uses LED light to determine oxygen saturation by comparing how much red and infrared light is absorbed in blood [8]. In the development of the pulse oximeter tool, it has a variety of models, which are clamped at the fingertips, in the form of a ring, and most recently in the form of a smartwatch. However, the conventional pulse oximeter models that are clamped at the fingertips may not be very convenient for continuous monitoring over long periods of time [8][9]. This study aims to
build a pulse oximeter monitoring bracelet prototype that is comfortable for long measurements and can ease monitoring of SPO2 and HR in COVID-19 patients.

2. METHOD

2.1. Oxygen Saturation (SPO2)

Oxygen saturation is the percentage ratio between the amount of oxygenated hemoglobin in the arteries to the amount of deoxyhemoglobin and oxyhemoglobin. Oxygen saturation values range from 95-100% and can be measured using a non-invasive method, specifically pulse oximeter [10][11].

2.2. Pulse Oximeter

Pulse oximetry has a light detection sensor to measure oxygen saturation and HR by combining two technologies, namely spectrophotometry and plethysmography (PPG) [10][12]. Noninvasive pulse oximeter generally uses PPG technology which has two modes, namely transmission, and reflectance, where the difference in the location of the pulse oximeter sensor is LED and photodetector (PD). In the transmission mode, the location of the LED and PD is opposite where the LED light penetrates the network, and then the light intensity is transmitted and detected by the PD. Whereas in front-line LED and PD reflectance mode, both have the same way of working by emitting light on a certain wave by blood or tissue, and PD detects the light intensity [13][14][15].

2.3. Prototype Design

In designing the prototype, the stages perform are the design of the wiring tool and printing on the PCB. Fig. 1 shows a schematic circuit of the pulse oximeter monitoring. In this research, we use the Seeeduino XIAO development board that has powerful performance using ATSAMD21G18A-MU as a microcontroller with low power. The design has a small size as a thumb with good performs in processing but requires less power and can be used for wearable devices [16]. The MAX30100 sensor module, including LED (Red-Infrared), drive circuit, and PD, will convert the intensity of the transmitted light into SPO2 and HR values [17]. The OLED SSD1306, with a size of 128 mm x 64 mm, then displays the results of the SPO2 and HR in real-time [18]. Fig. 2 shows the PCB 3-D design and the implementation of the prototype pulse oximeter monitoring bracelet. The pulse oximeter monitoring is designed as a bracelet because it can be a wearable device and can be long-period monitoring [19].

![Schematic Circuit of the Prototype Pulse Oximeter Monitoring Bracelet](image)

Fig. 1. Schematic circuit of the prototype pulse oximeter monitoring bracelet

2.4. Calculation Pulse Oximeter

A pulse oximeter is a device that can measure your pulse and oxygen saturation in the blood. Oxygen concentration is measured by calculating the ratio between absorbed light from IR LED (940 nm) and Red LED (660 nm) [20]. In short, SPO2 is defined as the ratio of the oxygenated Hemoglobin level over the total Hemoglobin level, as shown in (1). The ratio R between these two wavelengths is defined with (2). Light transmits DC such as skin, bone, muscle. For light transmits AC such as arterial blood.
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\[ SpO2 = \frac{HbO2}{Total\ Hb} \times 100\% \]  \hspace{1cm} (1)

\[ R = \frac{I_{AC}^1/I_{DC}^1}{I_{AC}^2/I_{DC}^2} \]  \hspace{1cm} (2)

**Fig. 2.** Top (a) and back (b) 3-D PCB design view, (c) Implementation design of the pulse oximeter monitoring bracelet

2.5. **Pearson Correlation Coefficient**

Correlation is a statistical method used to assess the probability of a linear relationship between two continuous variables x or y [4]. It is to calculate the Pearson correlation coefficient as \( r \) for a sample statistic [21]. The correlation coefficient can be positive in the range 1 to -1. If the value is close to 1, then there is a strong relationship, and if the value is close to 0, then the closeness between the variables is weak [22]. Equation (3) shows the Pearson correlation coefficient where \( x_i \) and \( y_i \) are the values of prototype and reference.
3. RESULTS AND DISCUSSION

The data collection using a compact bracelet pulse oximeter monitoring prototype is shown in Fig. 3. At the time of collecting data, a prototype device is used on the wrist of the subject, and a conventional pulse oximeter is clipped to the fingertip. Conventional pulse oximeter tool (Yobekan, calibrated standard) is used as a reference of SPO2 and HR values. Ten subjects with sampling time intervals every 30 seconds were conducted pulse oximeter measurement. The subjects were children ten years old, adults 20-35 years old to 64 years old. Activities before monitoring each subject in a condition where they finished working from home, finished taking a nap, and studied online at home. Fig. 4 and Fig. 5 show that linear relationships between prototype and reference pulse oximeter.

![Fig. 3. Installation of a prototype device with a conventional pulse oximeter](image)

![Fig. 4. Comparison SPO2 between the prototype and reference.](image)

Table 1 shows the data average of SPO2 measurements. From the results of measuring the average SPO2 by calculating the Pearson correlation, it is obtained with a value of -0.73, which has a strong accuracy between the value of the prototype device and the conventional pulse oximeter reference device. The calculation is as follow.

- **SPO2 Prototype (P) values**
  \[ \sum_{i=1}^{n} (x_i - \bar{x})(y_i - \bar{y}) = 961.9 \]
  \[ \text{Mean} = 96.19 \]
\[ \sum (P-M(P))^2 = 15.809 \]

- **SPO2 Reference (R) values**
  \[ \sum = 972.7 \]
  Mean = 97.3
  \[ \sum (R-M(R))^2 = 1.4 \]

- **Prototype and reference SPO2 combined**
  \[ N = 10 \]
  \[ \sum P-M(P) \times R-M(R) = -3.43589 \]

- **r correlation**
  \[ r = \frac{-3.43589}{\sqrt{15.809} \times \sqrt{1.4}} = -0.73 \]

![Graph of people HR](image-url)

**Fig. 5.** Comparison HR between the prototype and reference.

### Table 1. Data average SPO2 measurements using a prototype device and a pulse oximeter reference device

<table>
<thead>
<tr>
<th>Subject</th>
<th>SPO2 (P)</th>
<th>SPO2 (R)</th>
<th>P-M(P)</th>
<th>R-M(R)</th>
<th>P-M(P) x R-M(R)</th>
<th>(P-M(P))^2</th>
<th>(R-M(R))^2</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>96.7</td>
<td>97.4</td>
<td>0.51</td>
<td>0.1</td>
<td>0.0612</td>
<td>0.2601</td>
<td>0.0</td>
</tr>
<tr>
<td>2</td>
<td>95.0</td>
<td>97.8</td>
<td>-1.19</td>
<td>0.5</td>
<td>-0.6188</td>
<td>1.4161</td>
<td>0.3</td>
</tr>
<tr>
<td>3</td>
<td>95.3</td>
<td>97.3</td>
<td>-0.89</td>
<td>0.0</td>
<td>-0.0178</td>
<td>0.7921</td>
<td>0.0</td>
</tr>
<tr>
<td>4</td>
<td>96.8</td>
<td>96.6</td>
<td>0.61</td>
<td>-0.7</td>
<td>-0.4148</td>
<td>0.3721</td>
<td>0.5</td>
</tr>
<tr>
<td>5</td>
<td>94.0</td>
<td>97.6</td>
<td>-2.19</td>
<td>0.3</td>
<td>-0.7008</td>
<td>4.7961</td>
<td>0.1</td>
</tr>
<tr>
<td>6</td>
<td>95.5</td>
<td>97.6</td>
<td>-0.69</td>
<td>0.3</td>
<td>-0.2208</td>
<td>0.4761</td>
<td>0.1</td>
</tr>
<tr>
<td>7</td>
<td>97.9</td>
<td>97.0</td>
<td>1.71</td>
<td>-0.3</td>
<td>-0.4788</td>
<td>2.9241</td>
<td>0.1</td>
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<tr>
<td>8</td>
<td>95.5</td>
<td>97.4</td>
<td>-0.69</td>
<td>0.1</td>
<td>-0.0828</td>
<td>0.4761</td>
<td>0.0</td>
</tr>
<tr>
<td>9</td>
<td>97.2</td>
<td>97.4</td>
<td>1.01</td>
<td>0.1</td>
<td>0.1212</td>
<td>1.0201</td>
<td>0.0</td>
</tr>
<tr>
<td>10</td>
<td>98.0</td>
<td>96.7</td>
<td>1.81</td>
<td>-0.6</td>
<td>-1.0498</td>
<td>3.2761</td>
<td>0.3</td>
</tr>
<tr>
<td>[ \sum ]</td>
<td>961.9</td>
<td>972.7</td>
<td>-3.4020</td>
<td>15.809</td>
<td>1.4</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mean (M)</td>
<td>96.19</td>
<td>97.3</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Table 2** shows the data average of HR measurements. From the results of measuring the average HR by calculating the Pearson correlation, it is obtained with a value of 0.98, which has a strong accuracy between the value of the prototype device and the conventional pulse oximeter reference device. The calculation is as follow.

- **HR Prototype (P) values**
  \[ \sum = 832.0 \]
  Mean = 83.20
\[ \sum (P-M(P))^2 = 847.10 \]

- **HR Reference (R) values**
  \[ \sum = 841.5 \]
  \[ \text{Mean} = 84.15 \]
  \[ \sum (R-M(R))^2 = 976.67 \]

- **Prototype and reference HR combined**
  \[ N = 10 \]
  \[ \sum P-M(P) \times R-M(R) = 891.4429 \]

- **r correlation**
  \[ r = \frac{891.44285}{\sqrt{847.10 \times 976.67}} = 0.98 \]

**Table 2.** Data average HR measurements using a prototype device and a pulse oximeter reference device

<table>
<thead>
<tr>
<th>Subject</th>
<th>HR (P)</th>
<th>HR (R)</th>
<th>P-M(P)</th>
<th>R-M(R)</th>
<th>(P-M(P)) x R-M(R)</th>
<th>(P-M(P))^2</th>
<th>(R-M(R))^2</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>79.7</td>
<td>77.2</td>
<td>-3.50</td>
<td>-6.95</td>
<td>24.34038</td>
<td>12.27</td>
<td>48.27</td>
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<tr>
<td>2</td>
<td>78.0</td>
<td>78.1</td>
<td>-5.20</td>
<td>-6.04</td>
<td>31.41078</td>
<td>27.07</td>
<td>36.44</td>
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<tr>
<td>3</td>
<td>100.2</td>
<td>105.2</td>
<td>17.00</td>
<td>21.05</td>
<td>357.81760</td>
<td>288.89</td>
<td>443.20</td>
</tr>
<tr>
<td>4</td>
<td>75.0</td>
<td>76.7</td>
<td>-8.20</td>
<td>-7.45</td>
<td>61.09660</td>
<td>67.29</td>
<td>55.47</td>
</tr>
<tr>
<td>5</td>
<td>82.1</td>
<td>82.0</td>
<td>-1.10</td>
<td>-2.15</td>
<td>2.36971</td>
<td>1.22</td>
<td>4.61</td>
</tr>
<tr>
<td>6</td>
<td>78.7</td>
<td>80.3</td>
<td>-4.50</td>
<td>-3.85</td>
<td>17.32782</td>
<td>20.28</td>
<td>14.81</td>
</tr>
<tr>
<td>7</td>
<td>80.2</td>
<td>81.4</td>
<td>-3.00</td>
<td>-2.75</td>
<td>8.25249</td>
<td>9.02</td>
<td>7.55</td>
</tr>
<tr>
<td>8</td>
<td>102.2</td>
<td>102.0</td>
<td>19.00</td>
<td>17.85</td>
<td>339.13271</td>
<td>360.87</td>
<td>318.70</td>
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<tr>
<td>9</td>
<td>79.6</td>
<td>78.9</td>
<td>-3.60</td>
<td>-5.25</td>
<td>18.90949</td>
<td>12.98</td>
<td>27.54</td>
</tr>
<tr>
<td>10</td>
<td>76.3</td>
<td>79.7</td>
<td>-6.87</td>
<td>-4.48</td>
<td>30.78523</td>
<td>47.20</td>
<td>20.08</td>
</tr>
</tbody>
</table>

\[ \sum = 832.0 841.5 \]
\[ 891.44285 847.10 976.67 \]

Mean (M) 83.20 84.15

4. CONCLUSION

Pulse oximeter monitoring bracelet has been successfully designed. The results of pulse oximeter monitoring bracelet measurement in 10 people of different ages show that the Pearson correlation value for SPO2 and HR are -0.73 and 0.98, respectively. These results demonstrated that there is a strong relationship between variables and sufficient linearity. In addition, a pulse oximeter monitoring bracelet is easy to use and low-costs, which makes it an attractive option for the successful implementation of such monitoring SPO2 and HR of COVID-19 patients.

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**REFERENCES**


BIOGRAPHY OF AUTHORS

Rahmalisa Suhartina received bachelor electromedical engineering from Politeknik Kementerian Kesehatan Jakarta II, in 2017. She is currently pursuing the magister’s degree in biomedical engineering at, Department of Electrical Engineering, Faculty of Engineering, Universitas Indonesia. Email: rlisast@gmail.com

Tomy Abuzairi received the B.Eng degree in electrical engineering from the Department of Electrical Engineering, Universitas Indonesia, in 2009, the M.Sc degree (double degree program) in optoelectronic engineering and electrical engineering from National Taiwan University of Science and Technology, and Universitas Indonesia, in 2012, the Ph.D. degree (double degree program) in a graduate school of science and technology, and electrical engineering from Shizuoka University and Universitas Indonesia, in 2016. He joined the Department of Electrical Engineering, Universitas Indonesia, in 2017, where he is currently an Assistant Professor. He has authored or co-authored over 40 articles published in refereed journals and conferences. He holds several patents for instrumentation and sensor. His research interests include biomedical instrumentations, optoelectronic, plasma technology, nanotechnology, and sensor. Email: tomy.abuzairi@gmail.com